

5088523



Dart Aerospace Ltd.
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D4149-5**Job Sheet 180165****Part No:** D4149-5**Job Qty:** 3 ea**Part Name:** Eyebolt Stud**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 6/29/18**Job Tracking No:****Due Date:** 6/29/18**Created By:** Jason Leroux**Type:** SOLD**Description:**

Note: DWG REV C IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Machining-2		<i>18/06/29</i>
100	Doosan	3 pcs	6/29/18	6/29/18	0.33	0.80	Doosan		<i>18/06/29</i>
120	QC	3 pcs	6/29/18	6/29/18	0.00	0.00	QC8		<i>18/06/29</i>
150	Packaging	3 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2		<i>18/06/29</i>
160	QC21-SA	3 Ea	6/29/18	6/29/18	0.00	0.00	QC21		<i>18/06/29</i>

Part Op
Descriptions: **100** - turn as per dwg and folio FA950

18/06/29
18/06/29
18/06/29
JUN 23 2018
JUL 03 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.250	303 Round Bar 1.250	.7500 ft (.25 ea)	90-Start up Operation	<i>FM 127864-0</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.250	1	5	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Stud	0.250Inches + 0.003 - 0.000	0.251 0.250	Diameter	
2	Eyebolt Stud	1.380Inches ± 0.030	1.380 1.410 1.350		
3	Eyebolt Stud	0.400Inches + 0.000 - 0.010	0.394 0.400 0.390		
4	Eyebolt Stud	0.700Inches + 0.010 - 0.000	0.704 0.710 0.700		
5	Eyebolt Stud	0.030Inches ± 0.010	0.030 0.040 0.020	Radius	
6	Eyebolt Stud	0.375Inches + 0.000 - 0.020	0.370 0.375 0.355	Diameter	
7	Eyebolt Stud	0.700Inches + 0.000 - 0.010	0.693 0.700 0.690	Diameter	
8	Eyebolt Stud	0.200Inches ± 0.010	0.200 0.210 0.190		
9	Eyebolt Stud	1.500Inches ± 0.010	1.500 1.510 1.490		
10	Eyebolt Stud	0.060Inches ± 0.030	0.060 0.090 0.030	Radius	
11	Eyebolt Stud	2.880Inches ± 0.030	2.880 2.910 2.850		
12	Eyebolt Stud	0.310Inches ± 0.010	0.313 0.320 0.300		
13	Eyebolt Stud	0.750Inches + 0.003 - 0.000	0.751 0.753 0.750		
14	Eyebolt Stud	0.750Inches ± 0.030	0.750 0.780 0.720		
15	Eyebolt Stud	0.735Inches ± 0.010	0.740 0.745 0.725		

Plex 6/29/18 10:50 AM dart.leroux.jason



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Container No: S088524



Part: D4149-5

Job No: 180165

Serial No/Batch: S088524

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/29/18